



SD3 SECURITY DOOR

Fully **CE** compliant.
Tested to EN14351-1 product compliant standard

Industrial Door Engineering Ltd SD3 Security Doors are designed to protect medium risk residential or commercial properties from attempts at forced entry, with little regard for noise, using heavy hand tools.

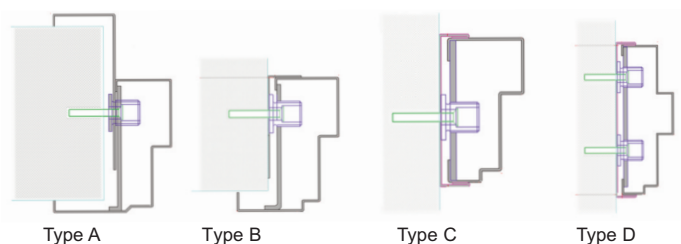
DOOR LEAF

Thickness:	55mm
Material:	2mm corrosion resistant Zintec/Aluzinc sheets as standard, wide variety of colours and finishes available.
Infill:	Filled with mineral wool and integral steel stiffeners.
Construction:	Doorblade manufactured from two 2mm sheets lockformed together, by bonding two two steel skins around a rigid core. A total steel armour thickness of 4mm.
Astragal:	Blade fitted with a flush anti-jemmy astragal.

DOOR FRAME

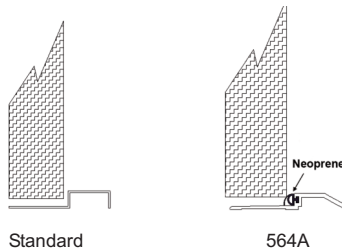
Construction:	Folded and welded from 2mm Zintec/Aluzinc. Fully welded, variable sub-frame supplied as standard to accommodate site tolerance of -0/+30mm. Complete with Anti-Crush plate. The sub-frame providing additional protection to the fixings against jemmys. The frame is fitted with four Class 13 stainless steel dog bolt hinges recessed and specially modified to prevent pin extraction. Plus 2no. solid ball round dog bolts to increase resistance to prising. Infilled with mineral wool.
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Profile:



THRESHOLD

Standard:	15mm rebated threshold.
Optional:	12.5mm 564A Aluminium (DDA compliant).



FINISHES

Standard:	Polyester Powder coated from Standard Colour Range.
Optional:	Polyester Powder Coating from non-standard colour range. Unfinished for site finishing.

SIZES

Size:	Doors are custom manufactured in 10mm increments for single openings 690mm to 1200mm and double openings 1290mm to 2500mm, at heights up to 2800mm. Contact sales@industrial-door-eng.co.uk for special configurations and finishes.
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SECURE LOCKING

Locking:

High Security triple point high security sashlock, Securefast, with High Security cylinders and anti-jemmy escutcheon protecting against snapping attack. Lock is anti-drill and pattern protected to reduce the risk of key copying. Doors are fitted with Exidor tower bolts.

Alternatively doors can be fitted with with three point heavy duty Panic Hardware for Fire Escape but must be fitted with a Locking Box to prevent Drill Attack.

THERMAL 'U' VALUES

With in-fill as detailed a thermal value of 2.6 w/m²k is obtainable.

ACOUSTIC VALUES

With in-fill as detailed an acoustic value of 2.3 w/m²k is obtainable.

APPLICATIONS

Duty:

Medium risk residential and commercial properties which may be obscured from view.

Protection from a deliberate forced entry of a well protected property using a wide variety of tools with little regard for noise.

Note:

All duty recommendations assume the doors are used in conjunction with other comparable levels of security at windows etc.

The SD3 door can offer 240min. fire rating if fitted with appropriate ironmongery.

TESTING

Tests:

These doors achieve a pass to the following; STS202 (BR3) and BS1627 level 3.

Tests involves a determined attack over a period of 20mins. using tools including hand hammer, hand drill, and crowbar. (see 'Practical Attack Element of Test for full details')

Locks anti-drill tested to BS EN 1303 Security grade 6.

