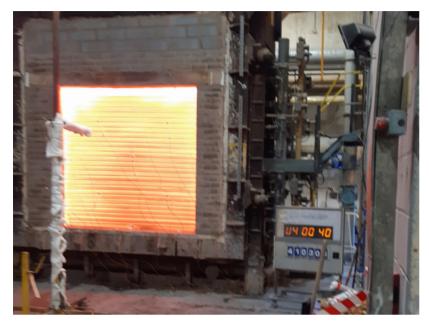
## Geared Drive Fire Shutter





Our safe and reliable fire shutters are fully tested and certified in accordance with the latest fire standards BS EN 1634 -1:2014 + A1:2018 & BS EN 16034:2014.

#### Roller curtain

The shutter curtain is constructed from cold rolled galvanised steel laths with a minimum thickness of 22 swg. Each lath is retained by malleable cast iron endlocks fixed and secured by steel rivets.

#### **Bottom rail**

A 1.6 mm galvanised steel T-section profile.

#### Side guides and angles

The guides are purpose rolled galvanised sections 65 mm deep fixed to galvanised angles for fixing to the structure.

#### Roller barrel

Constructed from mild steel tube of suitable outside diameter and wall thickness to suit shutter application.

The barrel is coated in a bespoke manufactured modified

vinyl silver grey IP190 finish.

#### **Endplates**

Of suitable design ranging from 3 mm - 7 mm thickness.

#### Coil casings

Coil casings are supplied as standard and are manufactured from 20 swg galvanised sheet steel.

#### Finish

Side guides, supporting angles and door curtain are galvanised. Powder coated finish is a popular option provided at extra cost.

#### Motor specification

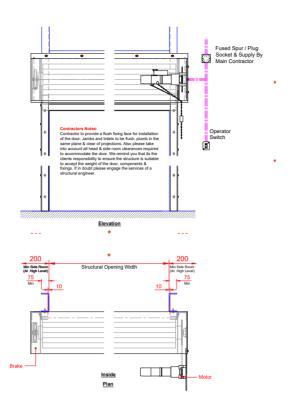
Power operation of the door is provided by a 1ph or 3ph motor unit complete with a push button station with "UP", "DOWN" and "STOP" buttons. The gearbox contains a controlled descent mechanism and a brake release cord to close the shutter in the event of a power failure. A solenoid release mechanism is available which provides a manual test and automatic reset facility, and can be connected to a fire alarm system - by others (Solenoid release mechanism requires a 24-volt signal at 1 amp and up to 3 amp start up current upon activation of the fire alarm system).

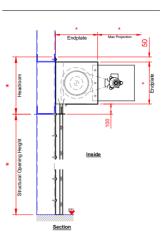
#### Power requirements

A 240V, single phase or 415V, three phase pre- wired motor with integral limit switches, low level emergency hauling mechanism, low level control panel with panel mounted "UP", "DOWN" and "STOP" buttons and a 3 pin or 5 pin prewired plug. Client must provide a surface mounted 13amp 3 pin (single phase) or 10amp 5 pin (three phase) mains wired female socket within 1 metre of the motor.

Technical data	
Fire rating	1, 2 or 4 hour
Lath profile	76 mm concave
Power Options	240V single / 415V three phase geared drive
Weight	45 kg/m²
Finish	- Galvanised - PPC to RAL / BS colour
Wind load, EN 12424	Up to Class 3

# General arrangement drawing





### Audio visual warning panel



A popular extra for fire shutters is an audio-visual panel which provides a warning that the fire shutter is about to close automatically via the fire alarm system.

The panel requires a 240 volt supply together with an appropriate signal from the fire alarm system. The panel also includes a battery backup system and an adjustable timer close facility.

Please Note: The IDE Entrance Systems fire shutter can be fitted to masonry or steelwork openings.



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